## Organic coated steel Construction / General industry

The Nature collection



## Granite® Deep Mat 35 microns

Nspired by Natur

## **Properties**

- · Nice aesthetic appearance: matt and wrinkled
- Very good formability
- Good corrosion resistance
- Thermosetting paint
- . Surface treatment and paint: free of hexavalent chromium and heavy metals

Applications	External building and general industry applications: tiles,	ng and general industry applications: tiles, cladding etc	
Description	Thickness (1)	35 microns	
	Composition	Front: 10 microns primer + 25 microns top coat Back: 5, 7, 10 or 12 microns backing coat Double-side finish available	
	Gloss (Gardner 60°) <sup>(1)</sup>	Maximum 5 GU	
	Colours	Specific colour palette	
	Appearance	Wrinkled	
	Temporary protection (optional)	Strippable films are usually not suitable for wrinkled surfaces	
Performance	Adhesion of the coating (T-bend)	≤ 1 T	
	Resistance to cracking on bending (T-bend)	≤ 2 T	
	Impact resistance	18 J	
	Resistance on deformed parts: Marciniak test	≤ 1C1	
	Clemen scratch resistance	≥ 1.5 kg	
	Corrosion resistance:  Salt spray test Corrosion resistance category	360 hours RC3	
	Condensation resistance (QCT)	1000 hours	
	UV resistance: QUV (UVA + H <sub>2</sub> O) test (2000 hours) UV resistance category	ΔE ≤ 3; GR ≥ 60% RUV3	
	Fire behaviour classification (EN 13501-1)	A1	
	Resistance to acids and bases	Good	
	Resistance to solvents:     Aliphatics and alcohols     Ketones     Aromatics	Very good Low Good to very good	
Automatic guarantee	<ul> <li>Non-perforation of the sheet metal</li> <li>Non-delamination of the paint</li> <li>Aesthetic appearance (ΔE ≤ 3; Gloss retention ≥ 50%)</li> </ul>	<ul> <li>≤ 15 years, depending on the external environment</li> <li>≤ 15 years, depending on the external environment</li> <li>≤ 5 years, depending on the geographic location and the pair colour category</li> </ul>	
Remarks	These performance characteristics refer specifically to metallic coating Z225 (guaranteed minimum).  If any product (film, oil, foam, glue, paint etc) is to be applied after coil delivery, compatibility with the coating needs to be checked first.		

Although we take great care to reproduce the same aesthetic aspect on each coil, Arcelor Mittal cannot guarantee the visual consistency from one batch to another. Consequently, you need to consider placing one single order for one building; standard samples can only serve as a guide.

(1) Nominal value, tolerance according to EN 10169